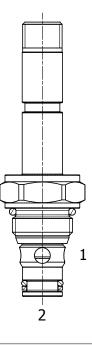
HB-S2A PILOT OPERATED POPPET, 2 WAY NORMALLY CLOSED



DESCRIPTION

8 size, 3/4-16 thread, "Power" series, solenoid operated, 2 way normally closed, pilot operated poppet valve with reverse flow de-energized.

OPERATION

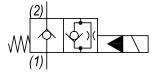
When de-energized the HB-S2A blocks flow from (1) to (2) and allows reverse flow from (2) to (1). When energized the valve allows flow from (1) to (2) and restricts flow from (2) to (1).

OPERATION OF MANUAL OVERRIDE OPTION: to override, turn the manual override screw counterclockwise. To release, turn the manual override screw clockwise.

FEATURES

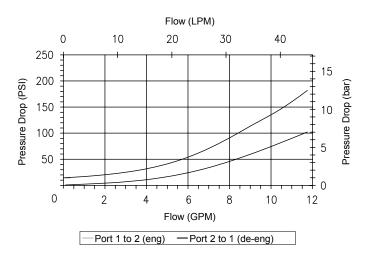
- Hardened parts for long life.
- Efficient wet-armature construction.
- Cartridges are voltage interchangeable.
- Manual override option.
- Industry common cavity.
- Unitized, molded coil design.
- Continuous duty rated solenoid.
- · Optional coil voltages and terminations.

HYDRAULIC SYMBOL



PERFORMANCE

Actual Test Data (Cartridge Only)



VALVE SPECIFICATIONS	
Nominal Flow	12 GPM (45 LPM)
Rated Operating Pressure	5000 PSI (345 bar)
Typical Internal Leakage	0-5 drops/min at 5000 PSI
(150 SSU)	(345 bar)
Viscosity Range	36 to 3000 SSU (3 to 647 cSt)
Filtration	ISO 18/16/13
Media Operating Temp. Range	-40° to 210°F (-40° to 100°C)
	BUNA seals
	-4° to 250°F (-20° to 120°C)
	VITON seals
Weight	.29 lbs (.13 kg)
Operating Fluid Media	General Purpose Hydraulic Fluid
Cartridge Torque Requirements	30-35 ft-lbs (41-47 Nm)
Coil Nut Torque Requirements	3-4.5 ft-lbs (4-6 Nm)
Cavity	POWER 2W
Cavity Tools Kit	40500005
Seal Kit	21191100

Zinc Nickel plating on all exposed surfaces (>500hours corrosion resistance).

WARNING: the specifications/application data shown in our catalogs and data sheets are intended only as a general guide for the product described (herein). Any specific application should not be undertaken without independent study, evaluation, and testing for suitability.



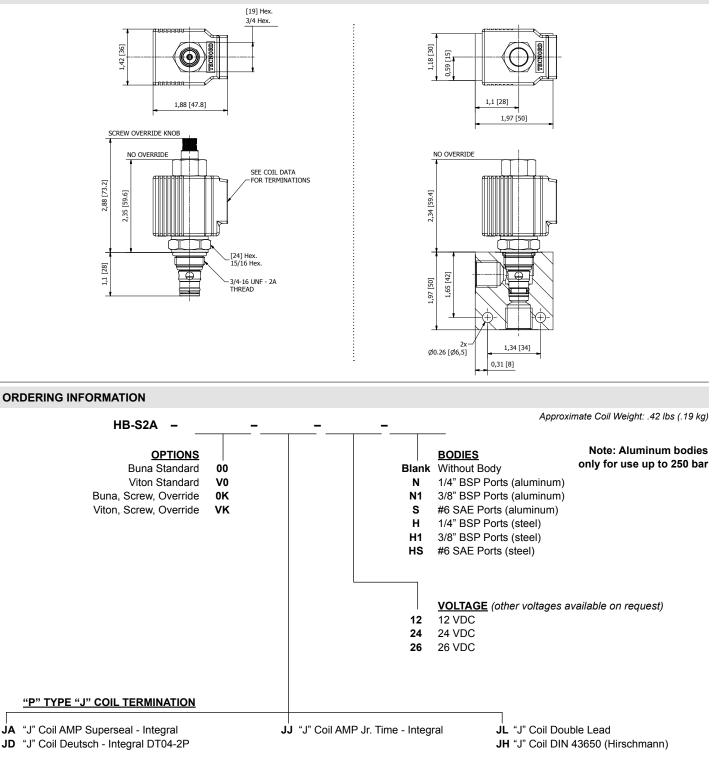
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SOLENOID OPERATED DIRECTIONAL CONTROLS

DIMENSIONS



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16 / 2018

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